

MASONRY INSIGH

written in conjunction with International Masonry Institute

Horizontal Reinforcement for Masonry Walls

Horizontal Reinforcement with regular Control Joints (CJ)

The masonry code, TMS 402 Building Code Requirements for Masonry Structures does not have a lot of information on the topic of horizontal reinforcement for masonry walls in low to moderate seismic areas. In high seismic situations for structural masonry walls, masonry shear walls, and masonry partition walls there are horizontal reinforcement requirements. There are three main reasons for horizontal reinforcement in masonry walls:

- 1. Crack Control if the walls primarily span vertically, then there is little demand for reinforcement in the horizontal direction. Therefore only a minimal amount of reinforcement is needed. The amount and spacing of the reinforcement will depend on CJ location and crack control plan.
- 2. Horizontal bending even when the walls primarily span in the vertical direction, it is likely that portions of the wall will have horizontal bending moment, such as masonry lintels directly above openings.
- 3. Prescriptive horizontal reinforcement shear walls that are specified as intermediate or special reinforced walls have prescriptive horizontal reinforcement based on code requirements.

This guide focusses on #1, Crack Control. The National Concrete Masonry Association (NCMA) has two documents that provide guidance:

- 1. NCMA TEK 10-2D Control Joints for Concrete Masonry Walls Empirical Method
- 2. NCMA TEK 10-3 Control Joints for Concrete Masonry Walls Alternate Engineered Method

TEK 10-2D is based on historical performance of masonry walls. TEK 10-3 is based strictly on material properties of masonry and reinforcement. There are several options for the amount and location of horizontal reinforcement in masonry walls based on the frequency of Control Joint (CJ), partial or fully grouted walls, number of openings in the walls, and the type of horizontal reinforcement.

Horizontal reinforcement is either wire joint reinforcement that is placed within the mortar joints, or standard bar reinforcement within bond beams. TMS 402-16, section 6.1.2.3 requires minimum size to be WI.I (MW7), and a maximum wire size of one-half the joint thickness. Based on a standard joint size of 3/8", the maximum wire size would be 3/16" diameter.

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The most common joint reinforcement used in masonry is W1.7 (9 gage). Contractors prefer to use this size of reinforcement as larger sizes can be hard to place when constructing the wall. Using the chart within TEK 10-2D, W1.7 (9 gage) should be placed at 16 inches on center. This is based on control joint placement of 1.5x wall height up to a 25ft spacing. See Table 2A below.

| Reinforcement size | Maximum spacing, in. (mm) | | | | | | |
|--|------------------------------|--|--|--|--|--|--|
| W1.7 (9 gage) (MW11) ¹ | 16 (406) | | | | | | |
| W2.1 (8 gage) (MW13) ¹ | 16 (406) | | | | | | |
| W2.8 (3/16 in.) (MW18)1 | 24 (610) | | | | | | |
| No. 3 (M#10) | 48 (129) | | | | | | |
| No. 4 (M#13) | 96 (2,348) | | | | | | |
| No. 5 (M#16) or larger | 144 (3,658) | | | | | | |
| ¹ Minimum two wires per course. | | | | | | | |

TABLE FROM NCMA TEK 10-2D

Table 2A-Maximum Spacing of Horizontal Reinforcement to Provide 0.025 Square Inches per Foot of Masonry Height (52.9 Square Millimeters per Meter)

Incorporating the criteria from TEK 10-3 requires a reinforcement ratio of 0.0007 for the area of steel (As) to the net area of concrete of concrete masonry. This ratio considers possible the total movement from drying shrinkage, carbonation shrinkage, and contraction due to temperature. The table from TEK 10-3 also considers the additional material with thicker walls and solid grouted masonry.

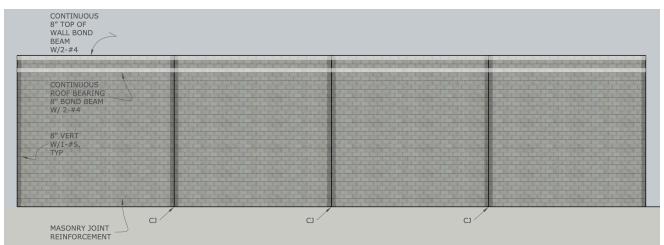
TABLE FROM NCMA TEK 10-3

| Table 2-Maximum Spacing of Horizontal Reinforcement to Meet the Criteria As > 0.0007An ¹ | | | | | | | | | | | | |
|---|---|------------|-----------|-------------|-------------|------------|-------------|------------|------------|--|--|--|
| Wall | Maximum spacing of horizontal reinforcement, in. (mm) Reinforcement size | | | | | | | | | | | |
| thickness, in. (mm) | No. 5 | No. 4 | No. 3 | 4 x3/16 in. | 4 x 8 gage | 4 x 9 gage | 2 x3/16 in. | 2 x 8 gage | 2 x 9 gage | | | |
| | (M 16) | (M 13) | (M 10) | (MW 18) | (MW 13) | (MW 11) | (MW 18) | (MW 13) | (MW 11) | | | |
| Ungrouted or partially grouted walls | | | | | | | | | | | | |
| 6 (152) | 144 (3658) | 128 (3251) | 64 (1626) | 72 (1829) | 56 (1422) | 48 (1219) | 40 (1016) | 24 (610) | 24 (610) | | | |
| 8 (203) | 144 (3658) | 96 (2438) | 40 (1016) | 64 (1626) | 48 (1219) | 40 (1016) | 32 (813) | 24 (610) | 16 (406) | | | |
| 10 (254) | 136 (3458) | 80 (2032) | 32 (1219) | 56 (1422) | 40 (1016) | 32 (813) | 16 (406) | 16 (406) | 16 (406) | | | |
| 12 (305) | 120 (3048) | 72 (1829) | 24 (610) | 48 (1219) | 40 (1016) | 32 (813) | 16 (406) | 16 (406) | 16 (406) | | | |
| | | | | Fully gro | outed walls | | | | | | | |
| 6 (152) | 72 (1829) | 48 (1219) | 24 (610) | 24 (610) | 16 (406) | 16 (406) | 8 (203) | 8 (203) | 8 (203) | | | |
| 8 (203) | 56 (1422) | 32 (813) | 16 (406) | 16 (406) | 8 (203) | 8 (203) | 8 (203) | 8 (203) | _ | | | |
| 10 (254) | 40 (1016) | 24 (610) | 16 (406) | 16 (406) | 8 (203) | 8 (203) | 8 (203) | — | _ | | | |
| 12 (305) | 32 (813) | 24 (610) | 8 (203) | 8 (203) | 8 (203) | 8 (203) | — | — | — | | | |
| 1. A _n includes cross-sectional area of grout in bond beams | | | | | | | | | | | | |

Table 2-Maximum Spacing of Horizontal Reinforcement to Meet the Criteria As >

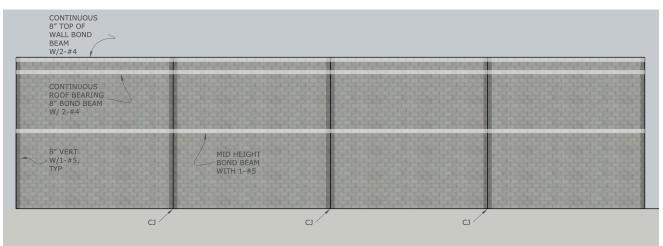
Therefore both guides indicate joint reinforcement of W1.7 (9 gage) at 16 inches on center.

Contractors can also consider placing standard reinforcement within bond beams and not using joint reinforcement as another effective and efficient means to reinforce the masonry walls. Using a #5 bar in a bond beam at 12 feet on center would be effective for 6 inch and 8 inch masonry walls. 10 inch and 12 inch walls would require slightly closer spacing. Below are examples of an option for joint reinforcement and an option with standard reinforcement in a bond beam.



EXAMPLE 1: WALL ELEVATION WITH JOINT REINFORCEMENT

EXAMPLE 2: WALL ELEVATION WITH STANDARD REINFORCEMENT/BOND BEAMS



These examples show the options for horizontal reinforcement with regular CJ locations. There are situations when regular CJ are either not possible or not desirable for a variety of reasons.

Horizontal Reinforcement without Control Joints (CJ)

The criteria from TEK 10-3, determines that a reinforcement ratio required if there are no Control Joints. The reinforcement ratio of 0.002 for the area of steel (As) to the net area of concrete of concrete masonry is necessary. This ratio considers possible the total movement from drying shrinkage, carbonation shrinkage, and contraction due to temperature.

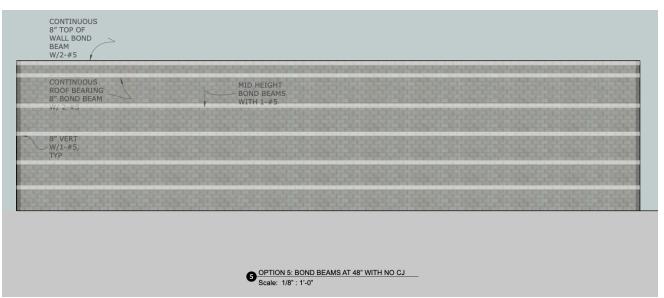
| CMU PROPERTIES & WEIGHT | | | | | | | | | | | | |
|--|-----------------|---------------------------|--|------------------------|----------------|----------|-----------|---------|------------|------------|-------------------|------------------|
| ASTM C-90 MINIMUM CONCRETE MASONRY UNIT DIMENSIONS | | | | | | | | | | | | |
| PAR | RTIAL GRO | DUT | Masonry Joint Reinforcement based on NCMA TEK 10-3, based on criteria As > 0.002 | | | | | | | | | |
| Nominal Width | Actual Width | Face- Shell Thickne | Face Shell Area (in²/8 inch) | Reinf Reinf Area | (2) #6 0.88 | (2) #5 | (2)#4 | #6 | #5 0.31 | #4 | 2 x 3/16 0.055 | 2 x 9ga 0.034 |
| (in) 6 | (in) 5.625 | ss (in) 1.00 | 16.0 | Alea | 0.00 | 0.02 | 0.4 | 48* | 48* | 32.000 | 8.000 | 8.000 |
| 8 | 7.625 | 1.00 | 20.0 | | | 48* | 48* | 48* | 40.000 | 16.000 | 8.000 | 0.000 |
| 10 | 9.625 | 1.375 | 22.0 | Horiz Spacing | 48* | 48* | 48.000 | 48* | 32.000 | 16.000 | 8.000 | |
| 12 | 11.625 | 1.5 | 24.0 | of Reinf | 48* | 48* | 40.000 | 48.000 | 24.000 | 8.000 | 8.000 | |
| 14 | 13.625 | 1.5 | 24.0 | | 48* | 48* | 32.000 | 40.000 | 16.000 | | 8.000 | |
| 16 | 15.625 | 1.5 | 24.0 | İ | 48* | 48* | 32.000 | 32.000 | 16.000 | | 8.000 | |
| | | | | | | | | | | | | |
| SOL | ID GROU | <u>TED</u> | | onry Join | t Reinforc | ement ba | sed on N(| СМА ТЕК | 10-3, base | ed on crit | eria As > (| .002 |
| Nominal | Actual | | Masonry Area | Reinf | (2) #6 | (2) #5 | (2)#4 | #6 | #5 | #4 | 2 x 3/16 | 2 x 9ga |
| Width (in) | Width (in) | | (in²/8 inch) | Reinf Area | 0.88 | 0.62 | 0.4 | 0.44 | 0.31 | 0.2 | 0.055 | 0.034 |
| 6 | 5.625 | | 45.0 | | | | | 32.000 | 24.000 | 16.000 | | |
| 8 | 7.625 | | 61.0 | | | 40.000 | 24.000 | 24.000 | 16.000 | 8.000 | | |
| 10 | 9.625 | | 77.0 | Horiz Spacing | 40.000 | 32.000 | 16.000 | 16.000 | 16.000 | 8.000 | | |
| 12 | 11.625 | | 93.0 | of Reinf | 32.000 | 24.000 | 16.000 | 16.000 | 8.000 | 8.000 | | |
| 14 | 13.625 | | 109.0 | | 32.000 | 16.000 | 8.000 | 16.000 | 8.000 | | | |
| 16 | 15.625 | | 125.0 | | 24.000 | 16.000 | 8.000 | 8.000 | 8.000 | | | |

TABLE BASED ON NCMA TEK 10-3

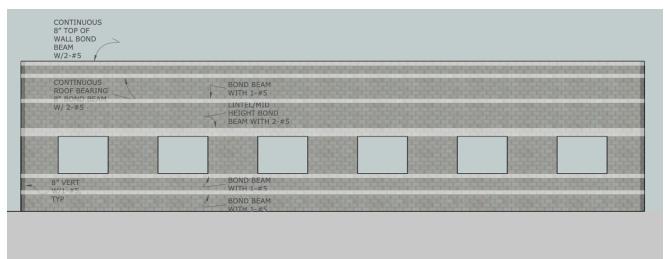
There is also a requirement for the reinforcement to be distributed throughout the wall and be at a maximum horizontal spacing of 48 inches on center - in the table above, 48* indicates reinforcement scenarios that could have been spaced further apart, but the spacing was capped at 48 inches. Also in the table above, the partially grouted wall requires much less reinforcement than the solid grouted wall.

Walls with openings, especially a series of openings, are good candidates for using more horizontal reinforcement without control joints because of the lintel and sill reinforcement that is already present in the wall. Walls with a lot of openings can also have potential issues spacing control joints in needed locations because of the size and or configuration of the openings.

EXAMPLE 3: WALL WITH BOND BEAMS AND NO JOINT REINFORCEMENT AND NO CJ



EXAMPLE 4: WALL WITH OPENINGS AND HORIZONTAL REINFORCEMENT AT BOND BEAMS AND NO JOINT REINFORCEMENT AND NO CJ



5 OPTION 5: BOND BEAMS AT 48" O.C. WITH NO CJ Scale: 1/8" : 1'-0" Finally, using the criteria we have defined above, we also have another option in masonry walls with both horizontal joint reinforcement and bond beams. One example of when this may occur is for masonry walls that are the back up wall and part of a cavity wall system. When the brick is anchored to the backup wall utilizing the joint reinforcement. In this scenario, the bond beams can be spaced further apart.

| TABLE BASED ON NCMA TEK 10-3 | | | | | | | | | | | | |
|--|---|---------------------------|---------------------------------|------------------|---------|---------|---------|---------|---------|--------|--|---------|
| CMU PROPERTIES & WEIGHT | | | | | | | | | | | | |
| ASTM C-90 MINIMUM CONCRETE MASONRY UNIT DIMENSIONS | | | | | | | | | | | | |
| PAR | PARTIAL GROUT Masonry Joint Reinforcement based on NCMA TEK 10-3, based on criteria As > 0.002 - Using a combination of bar reinforcement and 2x9gage joint reinforcement at 16" o.c. | | | | | | | | | | | |
| Nominal Width | Actual Width | Face- Shell Thickne | Face Shell Area (in²/8 | Reinf Reinf | (2) #6 | (2) #5 | (2)#4 | #6 | #5 | #4 | | 2 x 9ga |
| (in) | (in) | ss (in) | inch) | Area | 0.88 | 0.62 | 0.4 | 0.44 | 0.31 | 0.2 | | 0.034 |
| 6 | 5.625 | 1.00 | 16.0 | | | | | 144.000 | 128.000 | 72.000 | | 16.000 |
| 8 | 7.625 | 1.25 | 20.0 | Horiz | | | 104.000 | 120.000 | 72.000 | 40.000 | | 16.000 |
| 10 | 9.625 | 1.375 | 22.0 | Spacing | | 144.000 | 80.000 | 96.000 | 56.000 | 24.000 | | 16.000 |
| 12 | 11.625 | 1.5 | 24.0 | of Reinf | 144.000 | 120.000 | 64.000 | 72.000 | 40.000 | 8.000 | | 16.000 |
| 14 | 13.625 | 1.5 | 24.0 | | 144.000 | 112.000 | 48.000 | 56.000 | 24.000 | | | 16.000 |
| 16 | 15.625 | 1.5 | 24.0 | | 144.000 | 104.000 | 40.000 | 48.000 | 16.000 | | | 16.000 |
| SOL | SOLID GROUTED Masonry Joint Reinforcement based on NCMA TEK 10-3, based on criteria As > 0.002 - Using a combination of bar reinforcement and 2x9gage joint reinforcement at 16" o.c. | | | | | | | | | | | |
| Nominal | Actual | | Masonry Area | Reinf | (2) #6 | (2) #5 | (2)#4 | #6 | #5 | #4 | | 2 x 9ga |
| Width (in) | Width (in) | | (in²/8 inch) | Reinf Area | 0.88 | 0.62 | 0.4 | 0.44 | 0.31 | 0.2 | | 0.034 |
| 6 | 5.625 | | 45.0 | | | | | 48.000 | 32.000 | 16.000 | | 16.000 |
| 8 | 7.625 | | 61.0 | | 64.000 | 40.000 | 24.000 | 32.000 | 16.000 | 8.000 | | 16.000 |
| 10 | 9.625 | | 77.0 | Horiz Spacing | 48.000 | 32.000 | 16.000 | 24.000 | 16.000 | 8.000 | | 16.000 |
| 12 | 11.625 | | 93.0 | of Reinf | 40.000 | 24.000 | 16.000 | 16.000 | 8.000 | 8.000 | | 16.000 |
| 14 | 13.625 | | 109.0 | | 32.000 | 24.000 | 8.000 | 16.000 | 8.000 | | | 16.000 |
| 16 | 15.625 | | 125.0 | | 24.000 | 16.000 | 8.000 | 8.000 | 8.000 | | | 16.000 |